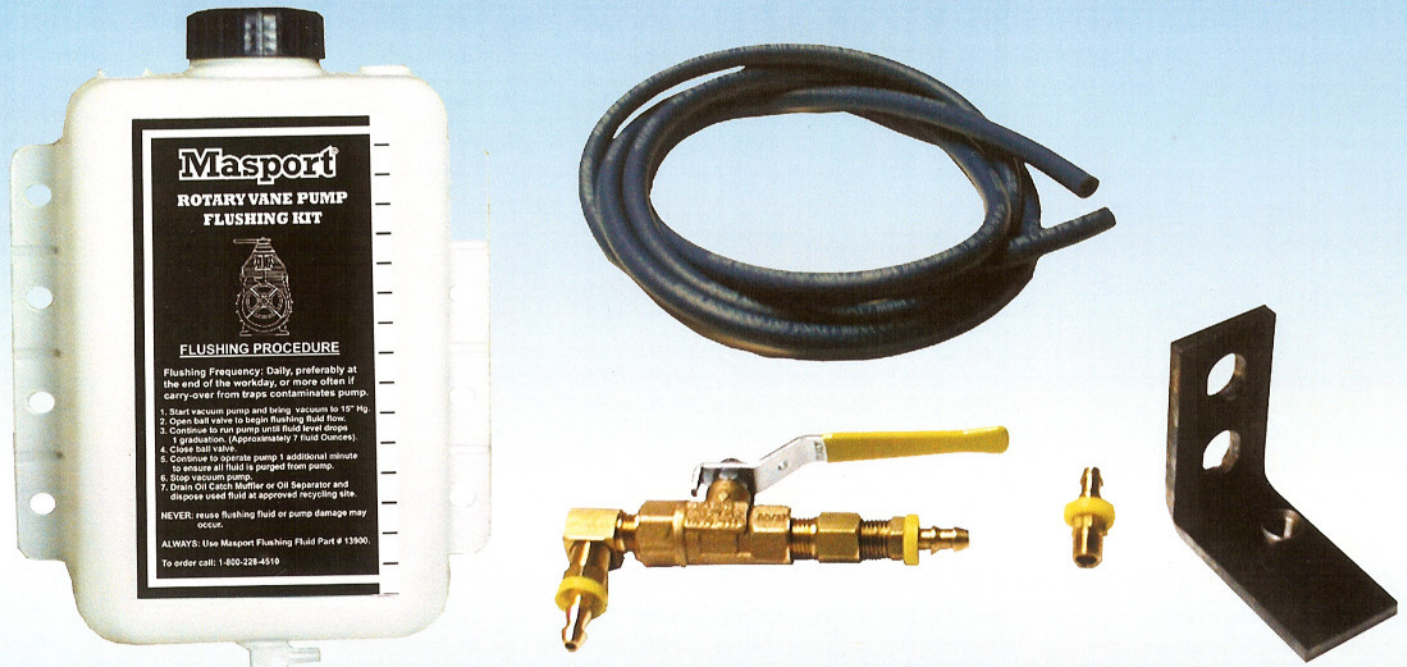


# VANE PUMP FLUSHING KIT

FOR MASPORT PUMP MODELS H75-HXL400W

Keeps rotary vane pumps clean and running for years.



- ◆ **Extends pump life:** Makes daily pump cleaning as easy as one, two, three.
- ◆ **Simple to use:** 1) Open ball valve. 2) Allow 7 oz. of cleaner to run through pump. 3) Close ball valve.
- ◆ **Effective:** Specifically designed by Masport for the maintenance of Masport pumps.
- ◆ **Easy to install:** Fittings are provided for quick installation on all Masport Pumps.
- ◆ **User friendly:** Detailed flushing instructions label on every flushing fluid container.
- ◆ **Durable:** UV resistant PVC flushing fluid container and heavy duty fittings ensure long life.

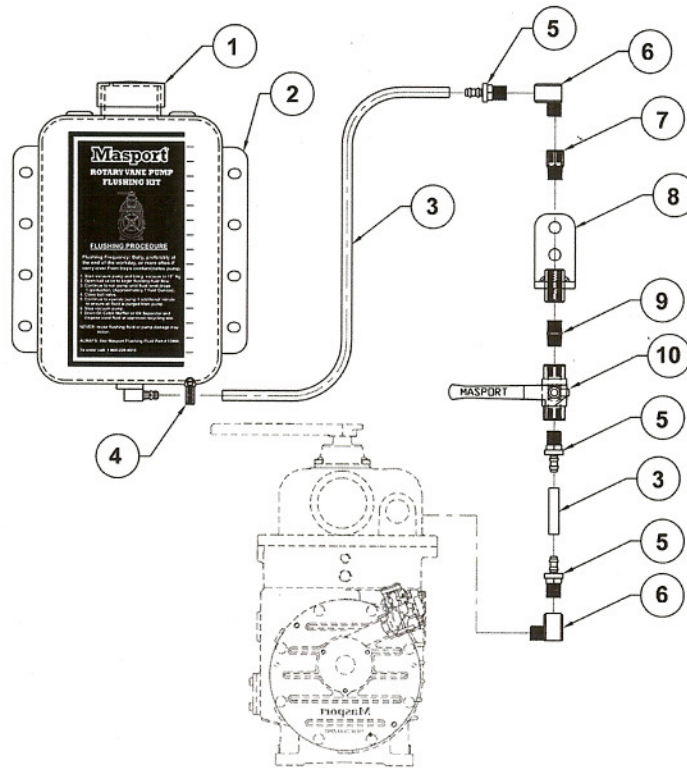
\* Photo does not show complete assembly. For detailed parts list review reverse side.

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TO ORDER CALL: 1(800) 228-4510

# Masport®

## Flushing Kit Parts List



### Flushing Kit for Masport Vacuum Pumps (part #13027)

1	Cap Lubricator Tank	36002	1
2	Lubricator Tank 4 Quarts	36001	1
3	Hose 1/4"	24299	2
4	Hose Clamp	24310	1
5	Pushlock 1/4" Brass	27001	3
6	Elbow 1/4" Brass	27002	2
7	Flow Restrictor	27032	1
8	Bracket Flushing Kit	33461	1
9	Nipple 1/4"	30000	1
10	Ball Valve	25154	1
*	Label	39013	1

## Flushing Procedure

Flushing frequency: Weekly, preferably at the end of the work week, or anytime carry-over from traps contaminate the pump.

- 1) Start vacuum pump and bring vacuum to 15" Hg.
  - 2) Open ball valve to begin flushing fluid flow.
  - 3) Continue to run pump until fluid level drops 1 graduation (Approx. 7 fluid oz.)
  - 4) Close ball valve.
  - 5) Continue to operate pump 1 additional minute to ensure all fluid is purged from pump.
  - 6) Stop vacuum pump.
  - 7) Drain Oil Catch Muffler or Oil Separator and dispose used fluid at approved recycling site.
- Never reuse flushing fluid, or pump damage may occur. Always use Masport Flushing Fluid (part # 13990).