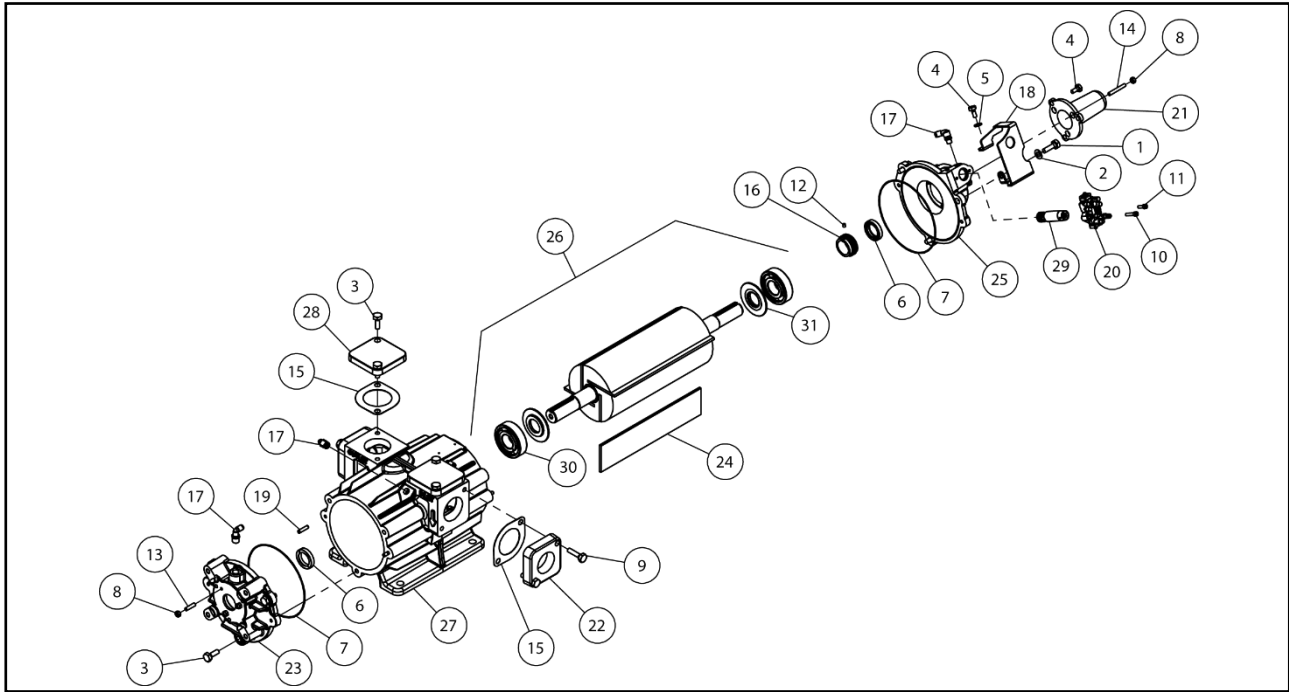


**HXL4F:**



| Item | Description          | Part No. | Qty |
|------|----------------------|----------|-----|
| 1    | Screw M10 x 30       | 32307    | 1   |
| 2    | Washer 3/8"          | 32508    | 1   |
| 3    | Screw M10 x 25       | 501569   | 9   |
| 4    | Screw M8 x 16        | 501571   | 4   |
| 5    | Lockwasher M8        | 501610   | 1   |
| 6    | Seal                 | 501676   | 2   |
| 7    | O-Ring               | 501004   | 2   |
| 8    | Nut M6               | 501682   | 6   |
| 9    | Screw M10 x 35       | 501878   | 4   |
| 10   | Screw M5 x 25        | 504261   | 1   |
| 11   | Screw M5 x 16        | 504262   | 1   |
| 12   | Screw M5 x 6         | 504264   | 1   |
| 13   | Screw M6 x 25        | 504274   | 3   |
| 14   | Screw M6 x 45        | 504275   | 3   |
| 15   | Flange Gasket        | 36202    | 4   |
| 16   | Gear Worm            | 568069   | 1   |
| 17   | Elbow Swivel 1/4" ** | 568086   | 4   |

| Item | Description             | Part No. | Qty |
|------|-------------------------|----------|-----|
| 18   | Oil Pump Guard          | 568904   | 1   |
| 19   | Dowel Pin               | 575111   | 4   |
| 20   | Oil Pump                | 575437   | 1   |
| 21   | Shaft Guard             | 961412   | 1   |
| 22   | Flange 1 1/2"           | 968159   | 2   |
| 23   | End Cover               | 969761   | 1   |
| 24   | Vane Pack               | 975393   | 4   |
| 25   | End Cover Oil Pump      | 975468   | 1   |
| 26   | Rotor Assembly          | 975469   | 1   |
| 27   | Cylinder                | 975471   | 1   |
| 28   | Flange Blank            | 975476   | 2   |
| 29   | Drive Shaft Assembly    | 975482   | 1   |
| 30   | Bearing                 | 500082   | 2   |
| 31   | Spacer                  | 975496   | 2   |
| 32   | Shim Gasket (Not Shown) | 575248   | *   |
| 33   | Oil Line (Not shown)    | 600293   | 1   |

\* Quantity may vary pump to pump

\*\* Pre-Serial Number Q09033: Item 17 was 3 x 568086 - Elbow Swivel 1/4" & 1 x 568085 - Elbow Swivel 1/8"