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# ARMSTRONG EQUIPMENT INC.



304 PRODUCT CATALOG







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### **304 Vacuum Pump**

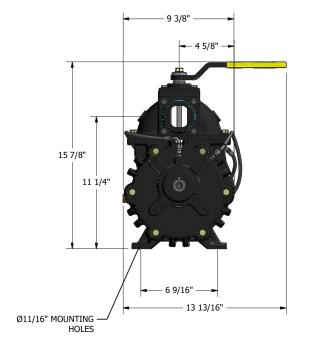


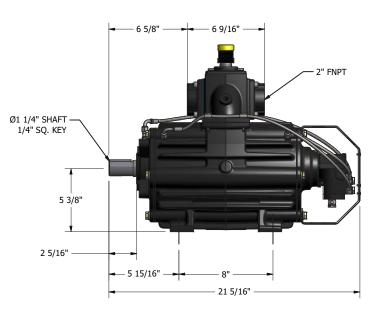
#### **Features**

- · Exclusive NVE automatic oil pump
- · Rugged braided stainless steel oil delivery lines
- · Ductile iron housing
- · On truck serviceability
- · Remote mount 5 quart see through oil tank for constant oil level monitoring
- · Available in both clockwise and counter-clockwise rotation
- · Two year warranty against manufacturer defect
- · Designed, built, and supported in the USA

| AIR FLOW - FREE AIR            | 210 CFM |       |       |
|--------------------------------|---------|-------|-------|
| *FULL INTERMITTENT VACUUM      | 27" HG  |       |       |
| MAXIMUM INTERMITTENT PRESSURE  | 20 PSI  |       |       |
| *OPERATING RANGE - RPM         | 1200    | 1300  | 1400  |
| HP REQUIRED @ FULL VACUUM      | 8.35    | 9.24  | 10.16 |
| HP REQUIRED @ 10 PSI           | 10.08   | 11.14 | 12.24 |
| PORTING SIZE (optional 1-1/2") | 2"      |       |       |
| SHAFT SIZE (1/4" Key)          | 1 1/4"  |       |       |







| PRODUCT DESCRIPTION                | PART NUMBER   | WEIGHT  |
|------------------------------------|---------------|---------|
| Challenger 304 CW (Pictured Above) | 110-304-D     | 179 lbs |
| Challenger 304 CCW                 | 110-304-S     | 179 lbs |
| Challenger 304 CCW W/HYD Adapter   | 117-304-HYD-S | 182 lbs |

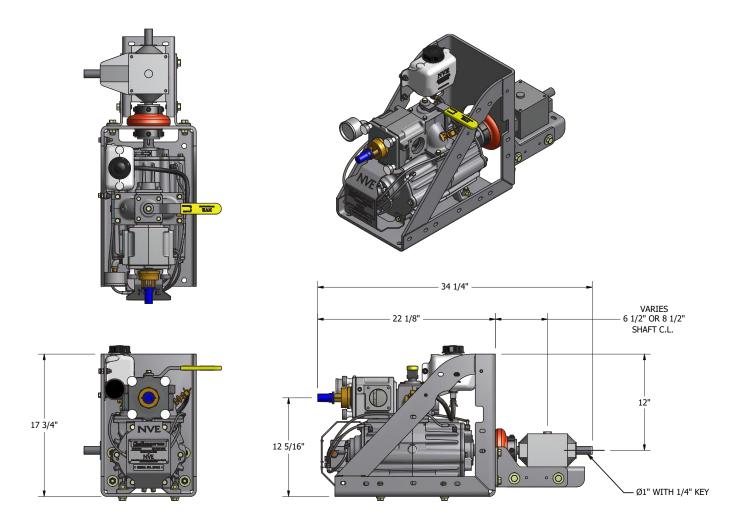
<sup>\*</sup>The maximum allowable operating vacuum will vary depending on R.P.M., ambient temperature, altitude and time running. The basic principle to keep in mind is - faster R.P.M., higher air temperature and longer run time all equal more heat in pump. When installing an NVE 304 pump we recommend a normal R.P.M. of 1200-1400. Other speeds are ok as long as exhaust gas temperatures read on the supplied thermometer do not exceed 380 degrees F.

### **304 Pump Stand Complete Packages**



### **Features**

- 304 counter clockwise vacuum pump
- · Pre-filter
- Heavy duty 3/8" steel gusseted frame
- · Durable powder coat finish
- · Lightweight aluminum gearbox for cool operation
- · Flushing flush kit included
- Reliable Rexnord E5 Coupler
- Remote mount 5 quart see through oil tank for constant oil level monitoring
- Two year warranty against manufacturer defect
- · Designed, built, and supported in the USA



| PRODUCT DESCRIPTION                                 | PART NUMBER   | WEIGHT  |
|---|---------------|---------|
| Challenger 304 Pump Stand Complete (Pictured Above) | 117-304-001-S | 297 lbs |

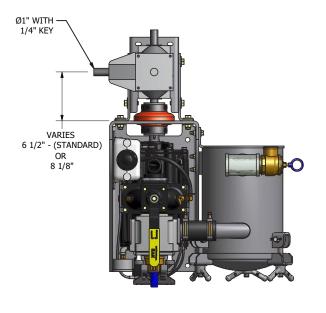
### **304 Horizontal Packages**

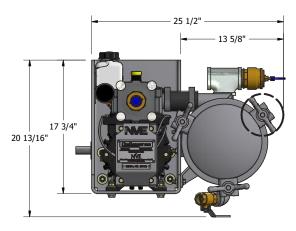


### **Features**

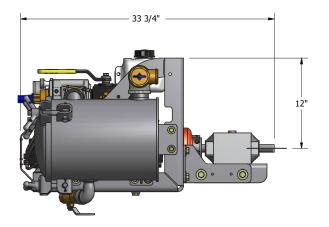
All features inclued in the pump stand complete plus:

- · 304 counter clockwise vacuum pump and stand
- · Gearbox or hydraulic adaptor options available
- · Pre-filter
- · Horizontal moisture trap
- · Flushing flush kit included
- · Vacuum relief valve and vacuum pressure gauge
- · Two year warranty against manufacturer defect
- · Designed, built, and supported in the USA









| PRODUCT DESCRIPTION   | PART NUMBER   | WEIGHT  |
|---|---------------|---------|
| Challenger 304 Right Hand Horizontal Package (Pictured Above) | 117-304-002-D | 392 lbs |

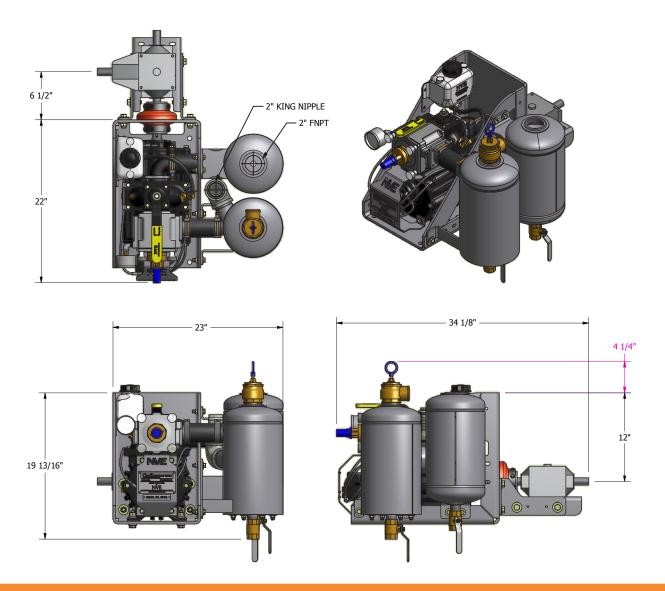
# **304 Combination Moisture Trap/Muffler Packages**



### **Features**

All features included in the pump stand complete plus:

- · 304 counter clockwise vacuum pump and stand
- · Combination moisture trap and muffler
- · Vacuum and pressure relief valves with gauge
- · Flushing flush Kit included
- · Right or left mounting options
- Two year warranty against manufacturer defect
- · Designed, built, and supported in the USA



PRODUCT DESCRIPTION

Challenger 304 Right Hand Combination Moisture Trap/Muffler (Pictured Above)

PART NUMBER WEIGHT

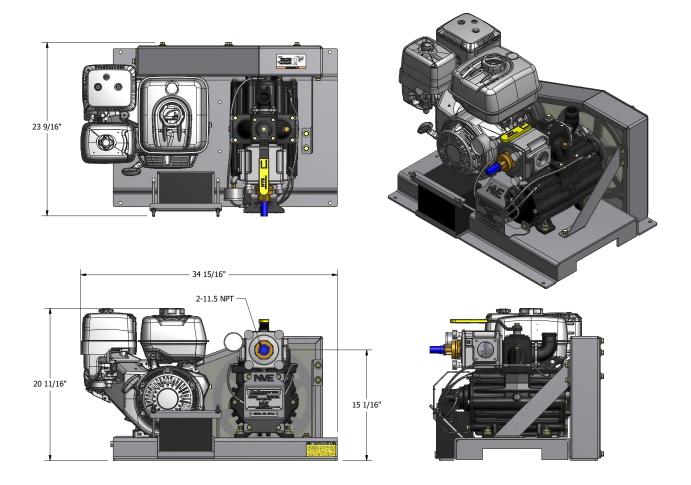
117-304-007-D 404 lbs

## **304 Engine Drive Package**



### **Features**

- 304 counter clockwise vacuum pump and stand
- Honda 13 HP Electric Start Motor
- · Battery included
- Two year warranty against manufacturer defect
- · Designed, built, and supported in the USA



| PRODUCT DESCRIPTION                       | PART NUMBER   | WEIGHT  |
|---|---------------|---------|
| Challenger 304 Honda Engine Drive Package | 117-EDR-304-1 | 400 lbs |

## **304 Components & Accessories**





| PRODUCT DESCRIPTION           | PART NUMBER | WEIGHT |
|-------------------------------|-------------|--------|
| Repair Kit 304                | 115-304-0   | 3 lbs  |
| Repair Kit 304 (W/O Bearings) | 115-304-0B  | 2 lbs  |



| PRODUCT DESCRIPTION                          | PART NUMBER   | WEIGHT    |
|--|---------------|-----------|
| Oil Catch Muffler                            | 212-800-2FP-A | 12.55 lbs |
| 9" Aluminum troad plate exterior with 2" NPT |               |           |

- 8" Aluminum tread plate exterior with 2" NPT.
- Compact Design
- Rated to 250 CFM
- 2" Port
- 1" Drain Valve



| PRODUCT DESCRIPTION                                 | PART NUMBER  | WEIGHT    |
|---|--------------|-----------|
| Primary Shutoff 8" X 6" Carbon Base Cast 2" Hb      | 200-0806-2HB | 25 lbs    |
| Primary Shutoff 8" X 6" Alu Base Cast Alu Lid 2" HB | 204-0806-2HB | 17.25 lbs |
| Primary Shutoff 8" X 6" SS Base Cast Alu Lid 2" HB  | 208-0806-2HB | 25.35 lbs |



| PRODUCT DESCRIPTION                    | PART NUMBER | WEIGHT |
|--|-------------|--------|
| Portal Carbon 12" X 6" GOL             | 200-1206-C  | 37 lbs |
| Portal 12" X 6", Alu Base SS Lid GOL   | 204-1206-A  | 21 lbs |
| Manway Carbon 17" X 6" GOL             | 202-1706-C  | 48 lbs |
| Manway Carbon 20" X 6" GOL             | 202-2006    | 72 lbs |
| Manway Alu 20" X 6" W/ Cast Al Lid GOL | 206-2006-A  | 42 lbs |



| PRODUCT DESCRIPTION                          | PART NUMBER     | WEIGHT |
|--|-----------------|--------|
| Secondary Shutoffs Mt 4 Gal Alu 2" HB        | 216-400-2NPT-A  | 23 lbs |
| Secondary Shutoffs Mt 4 Gal 2" NPT           | 216-400-2NPT-C1 | 30 lbs |
| Secondary Shutoffs Mt 4 Gal SS Alu Lid 2" HB | 216-400-2NPT-S  | 30 lbs |

| PRODUCT DESCRIPTION                           | PART NUMBER | WEIGHT   |
|---|-------------|----------|
| Wingnut, Eyebolt Clevis & Cotter Pin (Qty 6)  | 284-KIT-C   | 1.45 lbs |
| Lubenut, Eyebolt, Clevis & Cotter Pin (Qty 6) | 284-KIT-CLN | 1.55 lbs |
|   |             |          |

# 304 Components & Accessories Challenger Series







| PRODUCT DESCRIPTION | PART NUMBER | WEIGHT  |
|---------------------|-------------|---------|
| Float Balls 4" SS   | 414-400-SS  | 0.5 lbs |



| PRODUCT DESCRIPTION          | PART NUMBER | WEIGHT   |
|------------------------------|-------------|----------|
| Gasket 12" Lid And Neck Buna | 286-706-12L | 0.65 lbs |
| Gasket 17" Lid Buna          | 286-706-17L | 1 lbs    |
| Gasket 19.5" Lid Buna        | 286-706-20L | 1 lbs    |



| PRODUCT DESCRIPTION      | PART NUMBER | WEIGHT   |
|--------------------------|-------------|----------|
| Ball Seat 3" Buna        | 416-300-B   | 0.55 lbs |
| Clamp Worm 3" Ball Seats | 416-300-1WC | 0.08 lbs |



| PRODUCT DESCRIPTION         | PART NUMBER | WEIGHT   |
|-----------------------------|-------------|----------|
| Gear Boxes - 200 Series 1:1 | 422-200-1   | 14.3 lbs |



| PRODUCT DESCRIPTION                 | PART NUMBER | WEIGHT |
|-------------------------------------|-------------|--------|
| Coupler Hub E5 1" Bore 1/4" Key     | 424-050-100 | 3 lbs  |
| Coupler Hub E5 1 1/4" Bore 1/4" Key | 424-050-125 | 3 lbs  |
| Coupler Flex Element E5             | 424-050-E5  | 2 lbs  |



| PRODUCT DESCRIPTION                             | PART NUMBER  | WEIGHT   |
|---|--------------|----------|
| Spider Lovejoy 100 NBR                          | 424-100-S    | 0.25 lbs |
| Coupler Flange Lovejoy 100 - 1.25" X 1/4" Key   | 424-100-125  | 3 lbs    |
| Coupler Flange Lovejoy 100 - 0.625" X 5/32" Key | 424-100-0625 | 3 lbs    |



| PRODUCT DESCRIPTION | PART NUMBER | WEIGHT |
|---------------------|-------------|--------|
| Hydraulic Adapter   | 120-400-004 | 3 lbs  |



| PRODUCT DESCRIPTION                           | PART NUMBER | WEIGHT   |
|---|-------------|----------|
| Flange 2" Adjustable Elbow                    | 280-355-116 | 0.25 lbs |
| O-Ring for Elbow                              | 120-064-012 | 0.01 lbs |
| Elbow 2" 90 Degree Alum Hose Barb X Hose Barb | 803-063-014 | 0.5 lbs  |
| Elbow 2" 90 Degree Aluminum Hose Barb X Oring | 803-063-013 | 0.5 lbs  |

# **304 Components & Accessories**





| PRODUCT DESCRIPTION      | PART NUMBER  | WEIGHT   |
|--------------------------|--------------|----------|
| Vacuum Relief 1 1/2" NPT | 366-150      | 1.1 lbs  |
| Pressure Relief 1.50"    | 364-306-015  | 1.85 lbs |
| Pressure Relief 1.25"    | 364-306-1.25 | 1.45 lbs |
| Pressure Relief 2"       | 364-306-2    | 2.7 lbs  |



| PRODUCT DESCRIPTION     | PART NUMBER | WEIGHT  |
|-------------------------|-------------|---------|
| Lever Valve 2"          | 362-301-2   | 3.9 lbs |
| Lever Valve 3"          | 362-301-3   | 8.7 lbs |
| Lever Valve 3" TTMA/NPT | 362-301-3T  | 10 lbs  |
| Lever Valve 4"          | 362-301-4   | 12 lbs  |



| PRODUCT DESCRIPTION                       | PART NUMBER | WEIGHT   |
|---|-------------|----------|
| Gauge 2.5" Vac/Pres Liq Bot Conn 1/4" NPT | 408-250-LF  | 0.45 lbs |



| PRODUCT DESCRIPTION         | PART NUMBER | WEIGHT   |
|-----------------------------|-------------|----------|
| Remote Oil Tank             | 320-082-001 | 1.6 lbs  |
| Oil Tank Kit                | 320-081     | 2.30 lbs |
| Oil Tank Cap Black W/Tether | 320-083-002 | 0.10 lbs |



| PRODUCT DESCRIPTION | PART NUMBER | WEIGHT  |
|---------------------|-------------|---------|
| Flushing Fluid Kit  | 320-081-002 | 1.9 lbs |



| PRODUCT DESCRIPTION  | PART NUMBER       | WEIGHT   |
|--|-------------------|----------|
| Oil Vacuum Pump R&O ISO 150/SAE 40 ND. Price per Gallon. 6 Gallons per Case. | 150-220-VPOIL-150 | 7.35 lbs |



| PRODUCT DESCRIPTION                             | PART NUMBER | WEIGHT  |
|---|-------------|---------|
| Intake Filter 304 - 3.75" ID x 4.43"            | 120-314-004 | .35 lbs |
| Intake Filter 304 - 4.44" OD x 3.0" ID x 8.125" | 120-314     | .90 lbs |
| *Please Verify Size Before Buying               |             |         |
| Filter Box Assembly 304                         | 120-318-001 | 5 lbs   |

| Notes | Challenger Series | * * * |
|-------|-------------------|-------|
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