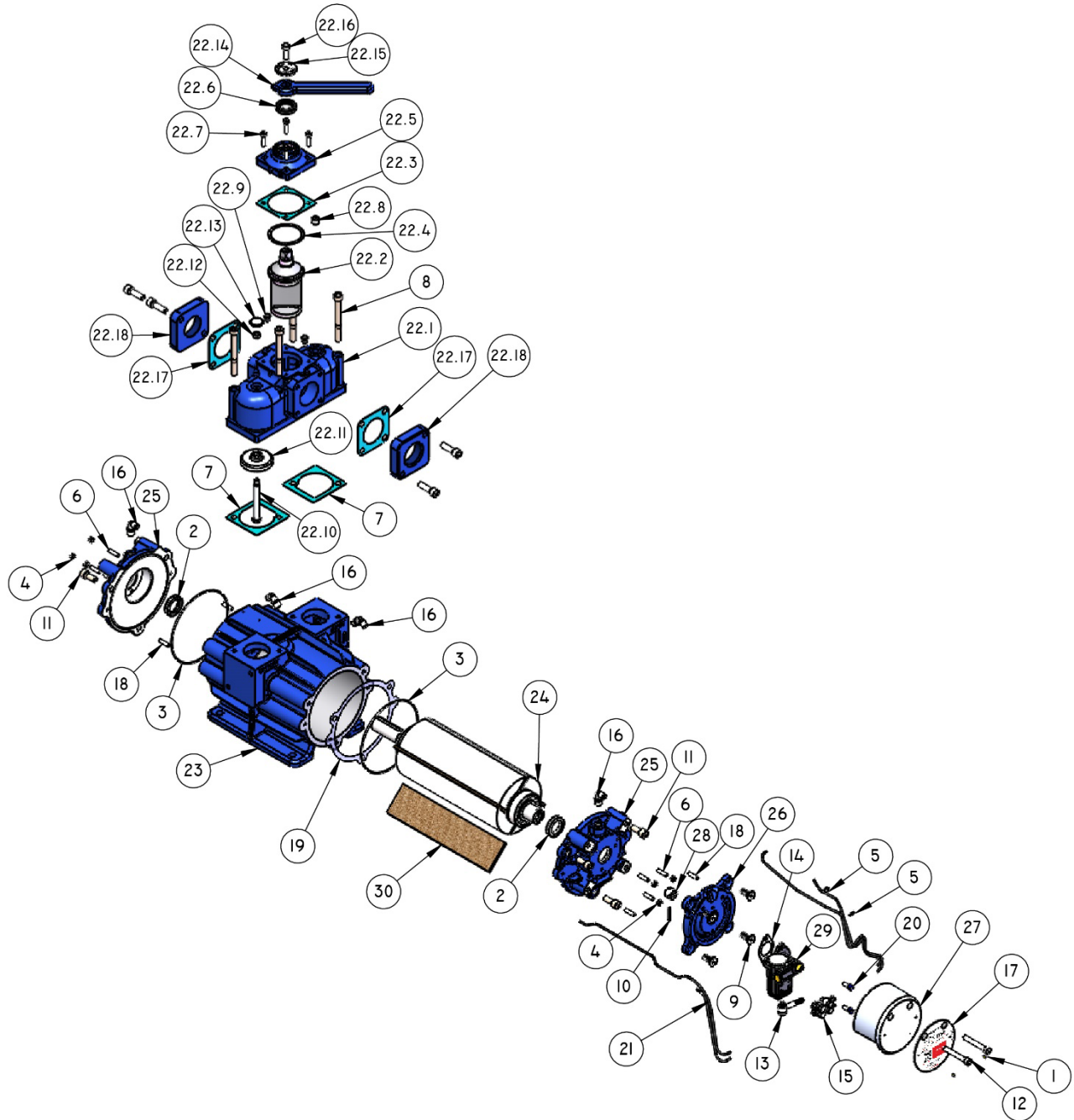


Exploded Views

HD4V:



Item	Code	Description	Qty	Item	Code	Description	Qty
1	500806	Rivet - 2.5 X 6	2	22.4	568565	Wave Washer	1
2	501676	Seal - 50 x 42 x 8	2	22.5	968564	Valve Cap	1
3	501681	O-Ring - I55 x 1.8	2	22.6	501578	Seal - 25 x 40 x 8	1
4	501682	Nut - M6	6	22.7	11049	Bolt - M6 x 25	4
5	505054	Cable Tie	2	22.8	505416	Plug - 1/4"	1
6	504274	Grub Screw - M6 x 25	6	22.9	568892	Rubber Plug	2
7	568066	Gasket - Valve	2	22.10	568545	Shoulder Bolt	1
8	568249	Bolt - M10 x 100	4	22.11	968555	Non-Return Valve	1
9	569476	Bolt - 5/8 x 5/4	4	22.12	504278	Nut - M8	1
10	569477	Roll Pin - 4 x 28	1	22.13	504288	Plug	1
11	569558	Bolt - M10 x 25	6	22.14	668055	Valve Handle	1
12	569849	Bolt - M8 x 60	2	22.15	569724	Indicator Washer	1
13	569859	Oil Pump Supply Fitting	1	22.16	11065	Bolt - M8 x 25	1
14	569926	Shim - Oil Pump	*	22.17	56202	Gasket - Flange"	2
15	569946	Oil Pump Fitting	4	22.18	968159	Flange - 1 1/2"	2
16	569949	Oil Line Fitting	4	22.19	501966	Bolt - M10 x 55	4
17	569964	Pump Model Tag	1	23	969204	Cylinder	1
18	575111	Dowel Pin - 6 x 24	4	24	969469	Rotor Assembly	1
19	575248	Shim - End Cover .001"	*	25	969761	End Cover	2
20	577711	Bolt - M6 x 16	2	26	969766	Oil Pump Mount	1
21	600295	Oil Line	4	27	969767	Oil Pump Cap	1
22.1	968559	Valve Body	1	28	969829	Oil Pump Coupler	1
22.2	968562	Spool	1	29	969874	Oil Pump	1
22.3	568063	Gasket - Valve Cap	1	30	975393	Vane Pack	1

Notes: * Quantities Vary